Buderus Edelstahl GmbH
Buderusstraße 25, 35576 Wetzlar

Company
ISI Trading

Buderus | Edelstahl

Inspection certificate
EN 10204/3.1

Certificate No.
278403/1

Our Reference No. Pos.
510314 1

Stempel des Abnahmebeauftragten
Inspectors Stamp

Heat No.
14415

Melting process	Electric steel
Casting method	Ingot casting
Material Grade	X65Cr13 Steel gr.no 4037
Production order	4274425
Shipment no./Date	6021770226/18.07.2017
Invoice No./Date	6035011662/26.07.2017

Material description : Cold rolled Strip

Customer Order-No. : PO-000037

Specification : Analysis:

C 0.66 - 0.70 %
Si 0.30 - 0.50 %
Mn 0.60 - 0.70 %
P max. 0.020 %
S max. 0.010 %
Cr 12.70 - 13.30 %

Dimension : 1,778 x 380,000 mm, (.070 x 14.97") mill edges
thickness tolerance +0,140 /-0,140 mm
width tolerance +4,680 /-0,000 mm
length 1.219,200 mm +12,000 / -0,000 mm (48" +0.47/-0")

Chemistry Analysis (% - H [Hydrogen] in ppm)

	C	Si	Mn	P	S	Cr
14415	0.660	0.390	0.619	0.0169	0.0010	13.050

Hardness Test

C4425-I hardness converted: 648.2 MPa

We confirm, the material contains no radioactive contamination, that exceeds the natural values. Legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature according to EN 10204.
We hereby certify, the above mentioned material is in accordance with the terms of the order.

Quality Surveillance	Manufacturer Works inspector		Page 1 of 1
Wetzlar, 27.07.2017	Mr. Jan Dienstbach		Enclosures ☐