


Buderus Edelstahl GmbH Buderusstraße 25, 35576 Wetzlar		Buderus Edelstahl	
Company ISI Trading			
Inspection certificate EN 10204/3.1			Stempel des Abnahmebeauftragten Inspectors Stamp
Certificate No. 285375/1			
Our Reference No. Pos. 511256 1			

Heat No.
16454

Melting process	Electric steel	
Casting method	Ingot casting	
Material Grade	1075	Steel gr.no 1525
Production order	4290192	
Shipment no./Date	6021770332/23.10.2017	
Invoice No./Date	6035011682/26.10.2017	

Material description : Hot rolled Strip skin passed

Finish : 3,302 x 400,000 mm (0.130 x 15.75")
thickness tolerance +0,060 /-0,060 mm (+/- .0024")
width tolerance +4,200 /-0,000 mm (+ .165/-0")
length 1.219,200 mm (48") +12,000 / -0,000 mm (+ 0.47/-0")

Customer Order-No. : PO-000039

Specification : chemical analysis:
C: 0.75-0.85%
Si: 0.10-0.30 %
Mn: 0.10-0.50%
P: max. 0.030%
S: max, 0,030%

Condition: hot rolled according to DIN EN 10048:1996-10, pickled, annealed, skin passed, mill edges, cut in length

min. width: 15.75"

Chemistry Analysis (% - H [Hydrogen] in ppm)					
16454	C	Si	Mn	P	S
	0.800	0.260	0.436	0.0045	0.0010

We confirm, the material contains no radioactive contamination, that exceeds the natural values. Legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature according to EN 10204.
We hereby certify, the above mentioned material is in accordance with the terms of the order.

Quality Surveillance	Manufacturer	Page 1 of 1
Wetzlar, 26.10.2017	Works inspector Mr. Jan Dienstbach	Enclosures <input type="checkbox"/>