

Buderus Edelstahl GmbH  
Buderusstraße 25, 35576 Wetzlar

**Buderus** | Edelstahl

Company  
ISI Trading

Inspection certificate  
EN 10204/3.1

Certificate No.  
285376/1

Our Reference No. Pos.  
511256 2



Stempel des  
Abnahmebeauftragten  
Inspector's Stamp

Heat No.  
16454

Melting process	Electric steel	
Casting method	Ingot casting	
Material Grade	1075	Steel gr.no 1525
Production order	4290193	
Shipment no./Date	6021770333/23.10.2017	
Invoice No./Date	6035011682/26.10.2017	

Material description : Hot rolled Strip skin passed

Finish : 4,191 x 400,000 mm (0.165 x 15.75")  
thickness tolerance +0,060 /-0,060 mm (+/- .0024")  
width tolerance + 4,20 /-0,00 mm (+ .165/-0")  
length 1.219,200 mm (48") +12,00 / -0,00 mm (  
+0.47/-0")

Customer Order-No. : PO-000039

Specification

: chemical analysis:

C: 0.75-0.85%  
Si: 0.10-0.30 %  
Mn: 0.10-0.50%  
P: max. 0.030%  
S: max, 0,030%

# Condition: hot rolled according to DIN EN  
10048:1996-10, pickled, annealed, skin passed, mill  
edges, cut in length

# min. width: 15.75"

Chemistry Analysis (% - H [Hydrogen] in ppm)

16454	C	Si	Mn	P	S
	0.800	0.260	0.436	0.0045	0.0010

We confirm, the material contains no radioactive contamination, that exceeds the natural values. Legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature according to EN 10204.  
We hereby certify, the above mentioned material is in accordance with the terms of the order.

Quality Surveillance	Manufacturer Works inspector		Page 1 of 1
Wetzlar, 26.10.2017	Mr. Jan Dienstbach		Enclosures <input type="checkbox"/>