

Buderus Edelstahl GmbH
Buderusstraße 25, 35576 Wetzlar

Buderus | Edelstahl

Company
ISI Trading

Inspection certificate
EN 10204-3.1

Certificate No.
322329/1

Our Reference No. Pos.
513864 1



Stempel des
Abnahmebeauftragten
Inspectors Stamp

Heat No.
22523

Melting process	Electric steel
Casting method	Ingot casting
Material Grade	1084
Steel gr.no.	0647
Production order	4329539
Shipment no./Date	6021759314/18.03.2019
Invoice No./Date	6035011775/25.03.2019

Material description : Hot rolled Strip skin passed

Customer Order-No. : PO-00060

Specification : Analysis:
C: 0.80 - 0.90 %
Si: 0.15 - 0.35 %
Mn: 0.70 - 0.90 %
P: Max. 0.025 %
S: Max. 0.025 %

Dimension : 3.430 x 400,00 x 1,219.2 mm (.135 x 15.75 x 48")
thickness tolerance +0,060 /-0,060 mm (+/- .00236")
width tolerance +4,200 /-0,000 mm (0.165/-0")
length 1,219.20 mm +12,00 / -0,000 mm (48 +0.47/-0")

Chemistry Analysis' (% - H [Hydrogen] in ppm)

	C	Si	Mn	P	S
22523	0.821	0.210	0.742	0.0037	0.0010

We confirm, the material contains no radioactive contamination, that exceeds the natural values. The relevant legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature.

We hereby certify, the above mentioned material is in accordance with the terms of the order.

Approval & Certification Wetzlar, 25.03.2019	Manufacturer Works inspector Kai-Lukas Lotz	Page 1 of 1 Enclosures <input type="checkbox"/>
---	---	--