


Buderus Edelstahl GmbH Dillfeld 40, 35576 Wetzlar	Buderus Edelstahl		
ISI Trading	Inspection certificate EN 10204-3.1		Stempel des Abnahmebeauftragten inspectors Stamp
	Certificate No. 312288/1		
	Our Reference No. Pos. 512552 1		

Heat No.
20840

Melting process	Electric steel
Casting method	Ingot casting
Material Grade	1084
Steel gr.no.	0647
Production order	4323370
Shipment no./Date	6021757428/19.10.2018
Invoice No./Date	6035011744/31.10.2018

Material description : Hot rolled Strip skin passed in bars

Customer Order-No. : PO-000054 Pos. 4

Specification	: Analysis:
	C: 0.80 - 0.90 %
	Si: 0.15 - 0.35 %
	Mn: 0.70 - 0.90 %
	P: Max. 0.025 %
S: Max. 0.025 %	

Dimension	: 6,858 x 400,050 mm (0.27 x 15.75")
	thickness tolerance +0,170 /-0,170 mm (+/- .0066'')
	width tolerance +4,680 /-0,000 mm (+ .18''/-0'')
	length 1.219,20 mm (48") +12,000 / -0,000 mm (+.47/-0")

Chemistry Analysis (% - H [Hydrogen] in ppm)					
20840	C	Si	Mn	P	S
	0.816	0.170	0.727	0.0057	0.0010

We confirm, the material contains no radioactive contamination, that exceeds the natural values. The relevant legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature.
We hereby certify, the above mentioned material is in accordance with the terms of the order.

Approval & Certification	Manufacturer Works inspector	Page 1 of 1
Wetzlar, 02.11.2018	Kai-Lukas Lotz	Enclosures <input type="checkbox"/>