

Buderus Edelstahl GmbH
Buderusstraße 25, 35576 Wetzlar

Buderus | Edelstahl

Company
ISI Trading

Inspection certificate

EN 10204/3.1

Certificate No.

285379/1

Our Reference No. Pos.

511256 4



Stempel des
Abnahmebeauftragten
Inspectors Stamp

Heat No.

16428

Melting process	Electric steel	
Casting method	Ingot casting	
Material Grade	1075	Steel gr.no 1525
Production order	4290196	
Shipment no./Date	6021770335/23.10.2017	
Invoice No./Date	6035011682/26.10.2017	

Material description : Hot rolled Strip skin passed

Finish : 6,858 x 400,000 mm (0.27 x 15.75")
thickness tolerance +0,060 /-0,060 mm (+/- .0024")
width tolerance +4,200 /-0,000 mm (+ .165/-0")
length 1.219,20 mm (48") +12,00 / -0,00 mm (+.47/-0")

Customer Order-No. : PO-000039

Specification : chemical analysis:

C: 0.75-0.85%
Si: 0.10-0.30 %
Mn: 0.10-0.50%
P: max. 0.030%
S: max, 0,030%

Condition: hot rolled according to DIN EN
10048:1996-10, pickled, annealed, skin passed, mill
edges, cut in length

min. width: 15.75"

Chemistry Analysis (% - H [Hydrogen] in ppm)

	C	Si	Mn	P	S
16428	0.780	0.240	0.434	0.0062	0.0010

We confirm, the material contains no radioactive contamination, that exceeds the natural values. Legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature according to EN 10204.
We hereby certify, the above mentioned material is in accordance with the terms of the order:

Quality Surveillance	Manufacturer Works Inspector		Page 1 of 1
Wetzlar, 26.10.2017	Mr. Jan Dienstbach		Enclosures <input type="checkbox"/>