


Buderus Edelstahl GmbH Buderusstraße 25, 35576 Wetzlar		Buderus Edelstahl	
Company ISI Trading			
Inspection certificate EN 10204-3.1			Stempel des Abnahmebeauftragten Inspectors Stamp
Certificate No. 305713/1			
Our Reference No. Pos. 512533 2			

Heat No.
19777

Melting process	Electric steel
Casting method	Ingot casting
Material Grade	80CrV2
Steel gr.no.	2235
Production order	4306549
Shipment no./Date	6021770678/20.07.2018
Invoice No./Date	6035011734/01.08.2018

Material description : Hot rolled Strip skin passed in bars

Customer Order-No. : PO-000053

Specification : Analysis:

C 0.75 - 0.85 %
Si 0.15 - 0.35 %
Mn 0.30 - 0.50 %
P max. 0.025 %
S max. 0.020 %
Cr 0.40 - 0.60 %
Ni max. 0.40 %
Mo max. 0.10 %
V 0.15 - 0.25 %

Dimension : 4,191 x 400,000 mm (0.165 x 15.75")
thickness tolerance +0,075 /-0,075 mm (+/- .003")
width tolerance +4,680 /-0,000 mm (+ 0.184/-0")
length 1.219,20 mm (48") +12,00 / -0,00 mm (+ .47/-0")

Chemistry Analysis (% - H [Hydrogen] in ppm)

19777	C	Si	Mn	P	S	Cr	Ni	Mo
	0.790	0.330	0.391	0.0059	0.0010	0.492	0.060	0.010
	V							
	0.160							

Hardness Test

K6549 HBW: 660.5 MPa

We confirm, the material contains no radioactive contamination, that exceeds the natural values. The relevant legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature.

We hereby certify, the above mentioned material is in accordance with the terms of the order.

Approval & Certification	Manufacturer		Page 1 of 1
Wetzlar, 02.08.2018	Works inspector		
	Kai-Lukas Lotz		Enclosures <input type="checkbox"/>