


Buderus Edelstahl GmbH Buderusstraße 25, 35576 Wetzlar		Buderus Edelstahl	
Company ISI Trading		Inspection certificate EN 10204-3.1	
		Certificate No. 326598/1	
		Our Reference No. Pos. 513866 4	
Stempel des Abnahmebeauftragten Inspectors Stamp			

Heat No.
22709

Melting process	Electric steel
Casting method	Ingot casting
Material Grade	80CrV2
Steel gr.no.	2235
Production order	4326222
Shipment no./Date	6021760011/24.05.2019
Invoice No./Date	6035011784/28.05.2019

Material description : Hot rolled Strip skin passed in bars

Customer Order-No. : PO-00061

Specification : Analysis:

C	0.75 - 0.85 %
Si	0.15 - 0.35 %
Mn	0.30 - 0.50 %
P max.	0.025 %
S max.	0.020 %
Cr	0.40 - 0.60 %
Ni max.	0.40 %
Mo max.	0.10 %
V	0.15 - 0.25 %

Dimension : 6,858 x 400,000 mm (0.27 x 15.75")
thickness tolerance +0,075 /-0,075 mm (+/- .003")
width tolerance +4,680 /-0,000 mm (+ .185 / -0")
length 1.219,20 mm (48") +12,00 / -0,00 mm (+ .47/-0")

Chemistry Analysis (% - H [Hydrogen] in ppm)

22709	C	Si	Mn	P	S	Cr	Ni	Mo
	0.768	0.293	0.393	0.0069	0.0010	0.498	0.109	0.032
	V							
	0.170							

Hardness Test

K6222 HBW: 672.4 MPa

We confirm, the material contains no radioactive contamination, that exceeds the natural values. The relevant legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature.

We hereby certify, the above mentioned material is in accordance with the terms of the order.

Approval & Certification	Manufacturer	Page 1 of 1
Wetzlar, 29.05.2019	Works inspector Kai-Lukas Lotz	Enclosures <input type="checkbox"/>