

Buderus Edelstahl GmbH
Buderusstraße 25, 35576 Wetzlar

Buderus | Edelstahl

NJSB TAG NO. 71

Inspection certificate
EN 10204/3.1

Certificate No.
285376/1

Our Reference No. Pos.
511256 2



Stempel des
Abnahmebeauftragten
Inspectors Stamp

Heat No.
16454

| | |
|-------------------|-----------------------|
| Melting process | Electric steel |
| Casting method | Ingot casting |
| Material Grade | 1075 Steel gr.no 1525 |
| Production order | 4290193 |
| Shipment no./Date | 6021770333/23.10.2017 |
| Invoice No./Date | 6035011682/26.10.2017 |

Material description : Hot rolled Strip skin passed

Finish : 4,191 x 400,000 mm (0.165 x 15.75")
thickness tolerance +0,060 /-0,060 mm (+/- .0024")
width tolerance + 4,20 /-0,00 mm (+ .165/-0")
length 1.219,200 mm (48") +12,00 / -0,00 mm (
+0.47/-0")

Customer Order-No. : PO-000039

Specification : chemical analysis:
C: 0.75-0.85%
Si: 0.10-0.30 %
Mn: 0.10-0.50%
P: max. 0.030%
S: max, 0,030%

Condition: hot rolled according to DIN EN
10048:1996-10, pickled, annealed, skin passed, mill
edges, cut in length

min. width: 15.75"

Chemistry Analysis (% - H [Hydrogen] in ppm)

| | C | Si | Mn | P | S |
|-------|-------|-------|-------|--------|--------|
| 16454 | 0.800 | 0.260 | 0.436 | 0.0045 | 0.0010 |

We confirm, the material contains no radioactive contamination, that exceeds the natural values. Legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature according to EN 10204.
We hereby certify, the above mentioned material is in accordance with the terms of the order.

| | | |
|----------------------|---------------------------------|-------------------------------------|
| Quality Surveillance | Manufacturer Works inspector | Page 1 of 1 |
| Wetzlar, 26.10.2017 | Mr. Jan Dienstbach | Enclosures <input type="checkbox"/> |