


Buderus Edelstahl GmbH Dillfeld 40, 35576 Wetzlar	<h1>Buderus Edelstahl</h1>		
NJSB TAG NO. 615	Inspection certificate EN 10204-3.1		<small>Stempel des Abnahmebeauftragten Inspectors Stamp</small>
Certificate No. 363086/1	Our Reference No. Pos. 515953 1		

Heat No.
25928

Melting process	Electric steel										
Casting method	Ingot casting										
Material Grade	1084										
Steel gr.no.	0647										
Production order	4359962										
Shipment no./Date	6021771327/26.11.2020										
Invoice No./Date	6035011873/11.12.2020										
Material description	: Hot rolled Strip skin passed										
Customer Order-No.	: PO139										
Specification	: Analysis: C: 0.80 - 0.90 % Si: 0.15 - 0.35 % Mn: 0.70 - 0.90 % P: Max. 0.025 % S: Max. 0.025 %										
Dimension	: 1,780 x 406,400 mm thickness tolerance +0,060 /-0,060 mm width tolerance +4,200 /-0,000 mm length 1.224,280 mm +12,000 / -0,000 mm										
Chemistry Analysis (% - H [Hydrogen] in ppm)											
25928	<table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;">C</th> <th style="text-align: left;">Si</th> <th style="text-align: left;">Mn</th> <th style="text-align: left;">P</th> <th style="text-align: left;">S</th> </tr> </thead> <tbody> <tr> <td>0.810</td> <td>0.197</td> <td>0.733</td> <td>0.0043</td> <td>0.0013</td> </tr> </tbody> </table>	C	Si	Mn	P	S	0.810	0.197	0.733	0.0043	0.0013
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We confirm, the material contains no radioactive contamination, that exceeds the natural values. The relevant legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature.

We hereby certify, the above mentioned material is in accordance with the terms of the order.

Approval & Certification Wetzlar, 11.12.2020	Manufacturer Works inspector Kai-Lukas Lotz		Page 1 of 1 Enclosures <input type="checkbox"/>
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