


Buderus Edelstahl GmbH Dillfeld 40, 35576 Wetzlar	<h1>Buderus Edelstahl</h1>		
<h2>NJSB TAG NO. 619</h2>	Inspection certificate EN 10204-3.1		<small>Stempel des Abnahmebeauftragten Inspectors Stamp</small>
Certificate No. 363087/1			
Our Reference No. Pos. 515953 2			

Heat No.
25928

Melting process	Electric steel
Casting method	Ingot casting
Material Grade	1084
Steel gr.no.	0647
Production order	4360166
Shipment no./Date	6021771328/26.11.2020
Invoice No./Date	6035011873/11.12.2020

Material description : Hot rolled Strip skin passed

Customer Order-No. : PO139

Specification : Analysis:

C:	0.80 - 0.90 %
Si:	0.15 - 0.35 %
Mn:	0.70 - 0.90 %
P:	Max. 0.025 %
S:	Max. 0.025 %

Dimension : 2,730 x 406,400 mm

thickness tolerance	+0,064 / -0,064 mm
width tolerance	+4,200 / -0,000 mm
length	1.224,280 mm +12,000 / -0,000 mm

Chemistry Analysis (% - H [Hydrogen] in ppm)

	C	Si	Mn	P	S
25928	0.810	0.197	0.733	0.0043	0.0013

We confirm, the material contains no radioactive contamination, that exceeds the natural values. The relevant legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature.
 We hereby certify, the above mentioned material is in accordance with the terms of the order.

Approval & Certification Wetzlar, 11.12.2020	Manufacturer Works inspector Kai-Lukas Lotz		Page 1 of 1 Enclosures <input type="checkbox"/>
--	--	--	--