


Buderus Edelstahl GmbH Dillfeld 40, 35576 Wetzlar	Buderus Edelstahl		
NJSB TAG NO. 633	Inspection certificate EN 10204-3.1		<small>Stempel des Abnahmebeauftragten Inspectors Stamp</small>
	Certificate No. 363089/1		
	Our Reference No. Pos. 515953 4		

Heat No.
25928

Melting process	Electric steel
Casting method	Ingot casting
Material Grade	1084
Steel gr.no.	0647
Production order	4359964
Shipment no./Date	6021771330/26.11.2020
Invoice No./Date	6035011873/11.12.2020

Material description : Hot rolled Strip skin passed

Customer Order-No. : PO139

Specification : Analysis:
C: 0.80 - 0.90 %
Si: 0.15 - 0.35 %
Mn: 0.70 - 0.90 %
P: Max. 0.025 %
S: Max. 0.025 %

Dimension : 4,190 x 406,400 mm
thickness tolerance +0,060 / -0,060 mm
width tolerance +4,200 / -0,000 mm
length 1.224,280 mm +12,000 / -0,000 mm

Chemistry Analysis (% - H [Hydrogen] in ppm)

	C	Si	Mn	P	S
25928	0.810	0.197	0.733	0.0043	0.0013

We confirm, the material contains no radioactive contamination, that exceeds the natural values. The relevant legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature.
We hereby certify, the above mentioned material is in accordance with the terms of the order.

Approval & Certification Wetzlar, 11.12.2020	Manufacturer Works inspector Kai-Lukas Lotz		Page 1 of 1 Enclosures <input type="checkbox"/>
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