

NJSB TAG NO. 360

Inspection certificate
EN 10204-3.1

Certificate No.
322327/1

Our Reference No. Pos.
513865 1



Stempel des
Abnahmebeauftragten
Inspectors Stamp

Heat No.
22523

Melting process	Electric steel
Casting method	Ingot casting
Material Grade	1084
Steel gr.no.	0647
Production order	4326218
Shipment no./Date	6021759311/18.03.2019
Invoice No./Date	6035011774/25.03.2019

Material description : Hot rolled Strip skin passed

Customer Order-No. : PO-00060

Specification : Analysis:
C: 0.80 - 0.90 %
Si: 0.15 - 0.35 %
Mn: 0.70 - 0.90 %
P: Max. 0.025 %
S: Max. 0.025 %

Dimension 6,858 x 400,050 mm .270"
thickness tolerance +0,170 / -0,170 mm
width tolerance +4,680 / -0,000 mm
length 1.219,20 mm +12,000 / -0,000 mm

Chemistry Analysis (% - H [Hydrogen] in ppm)

22523	C	Si	Mn	P	S
	0.821	0.210	0.742	0.0037	0.0010

We confirm, the material contains no radioactive contamination, that exceeds the natural values. The relevant legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature.

We hereby certify, the above mentioned material is in accordance with the terms of the order.

Approval & Certification

Wetzlar, 25.03.2019

Manufacturer

Works inspector

Kai-Lukas Lotz

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Enclosures

