


Buderus Edelstahl GmbH Dillfeld 40, 35576 Wetzlar	<h1>Buderus Edelstahl</h1>		
NJSB TAG NO. 639	Inspection certificate EN 10204-3.1		Stempel des Abnahmebeauftragten Inspectors Stamp
Certificate No. 363091/1			
Our Reference No. Pos. 515956 2			

Heat No.
23518

Melting process	Electric steel
Casting method	Ingot casting
Material Grade	1075
Steel gr.no.	1525
Production order	4360000
Shipment no./Date	6021771332/26.11.2020
Invoice No./Date	6035011873/11.12.2020

Material description : Hot rolled Strip skin passed

Customer Order-No. : PO140

Specification : chemical analysis:
C: 0.75-0.85%
Si: 0.10-0.30 %
Mn: 0.10-0.50%
P: max. 0.030%
S: max, 0,030%

Condition: hot rolled according to DIN EN 10048:1996-10, pickled, annealed, skin passed, mill edges, cut in length
min. width: 15.75"

Dimension : 2,730 x 406,400 mm
thickness tolerance +0,064 /-0,064 mm
width tolerance +4,200 /-0,000 mm
length 1.224,280 mm +12,000 / -0,000 mm

Chemistry Analysis (% - H [Hydrogen] in ppm)

23518	C	Si	Mn	P	S
	0.806	0.235	0.459	0.0052	0.0016

We confirm, the material contains no radioactive contamination, that exceeds the natural values. The relevant legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature.
We hereby certify, the above mentioned material is in accordance with the terms of the order.

Approval & Certification Wetzlar, 11.12.2020	Manufacturer Works inspector Kai-Lukas Lotz		Page 1 of 1 Enclosures <input type="checkbox"/>
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