


Buderus Edelstahl GmbH Dillfeld 40, 35576 Wetzlar	Buderus Edelstahl		
NJSB Tag No. 1216	Inspection certificate EN 10204-3.1		Stempel des Abnahmebeauftragten Inspectors Stamp
	Certificate No. 400060/1		
	Our Reference No. Pos. 517964 2		

Heat No.
30325

Melting process	Electric steel
Casting method	Ingot casting
Material Grade	1084
Steel gr.no.	0647
Production order	4382236
Shipment no./Date	6021771588/14.04.2022
Invoice No./Date	6035011979/09.05.2022
Material description	: Hot rolled strip skin passed
Customer Order-No.	: PO 229 Pos.1-4 + 6
Specification	: Analysis: C: 0.80 - 0.90 % Si: 0.15 - 0.35 % Mn: 0.70 - 0.90 % P: Max. 0.025 % S: Max. 0.025 %
Dimension	: 3,430 x 406,400 mm thickness tolerance +0,060 /-0,060 mm width tolerance +4,200 /-0,000 mm length 1.224,280 mm +12,000 / -0,000 mm
Chemistry Analysis (% - H [Hydrogen] in ppm)	
30325	C Si Mn P S 0.836 0.217 0.726 0.0040 0.0011

We confirm, the material contains no radioactive contamination, that exceeds the natural values. The relevant legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature.

We hereby certify, the above mentioned material is in accordance with the terms of the order.

Approval & Certification Wetzlar, 10.05.2022	Manufacturer Works inspector Kai-Lukas Lotz	Page 1 of 1 Enclosures <input type="checkbox"/>
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