


Buderus Edelstahl GmbH Dillfeld 40, 35576 Wetzlar	Buderus Edelstahl		
NJSB Tag No. 1138	Inspection certificate EN 10204-3.1		Stempel des Abnahmebeauftragten Inspectors Stamp
	Certificate No. 396633/1		
	Our Reference No. Pos. 517345 6		

Heat No.
28240

Melting process	Electric steel
Casting method	Ingot casting
Material Grade	1084
Steel gr.no.	0647
Production order	4376134
Shipment no./Date	6021771544/10.03.2022
Invoice No./Date	6035011972/16.03.2022

Material description : Hot rolled strip skin passed

Customer Order-No. : PO 199 Pos. 1-5, 7

Specification : Analysis:
C: 0.80 - 0.90 %
Si: 0.15 - 0.35 %
Mn: 0.70 - 0.90 %
P: Max. 0.025 %
S: Max. 0.025 %

Dimension : 9,780 x 406,400 mm
thickness tolerance +0,075 /-0,075 mm
width tolerance +4,200 /-0,000 mm
length 1.224,280 mm +12,000 / -0,000 mm

Chemistry Analysis (% - H [Hydrogen] in ppm)

	C	Si	Mn	P	S
28240	0.814	0.190	0.737	0.0048	0.0011

We confirm, the material contains no radioactive contamination, that exceeds the natural values. The relevant legal requirements are kept.

Certificate is prepared by EDP-System and is valid without signature.
We hereby certify, the above mentioned material is in accordance with the terms of the order.

Approval & Certification	Manufacturer Works inspector	Page 1 of 1
Wetzlar, 22.03.2022	Kai-Lukas Lotz	Enclosures <input type="checkbox"/>